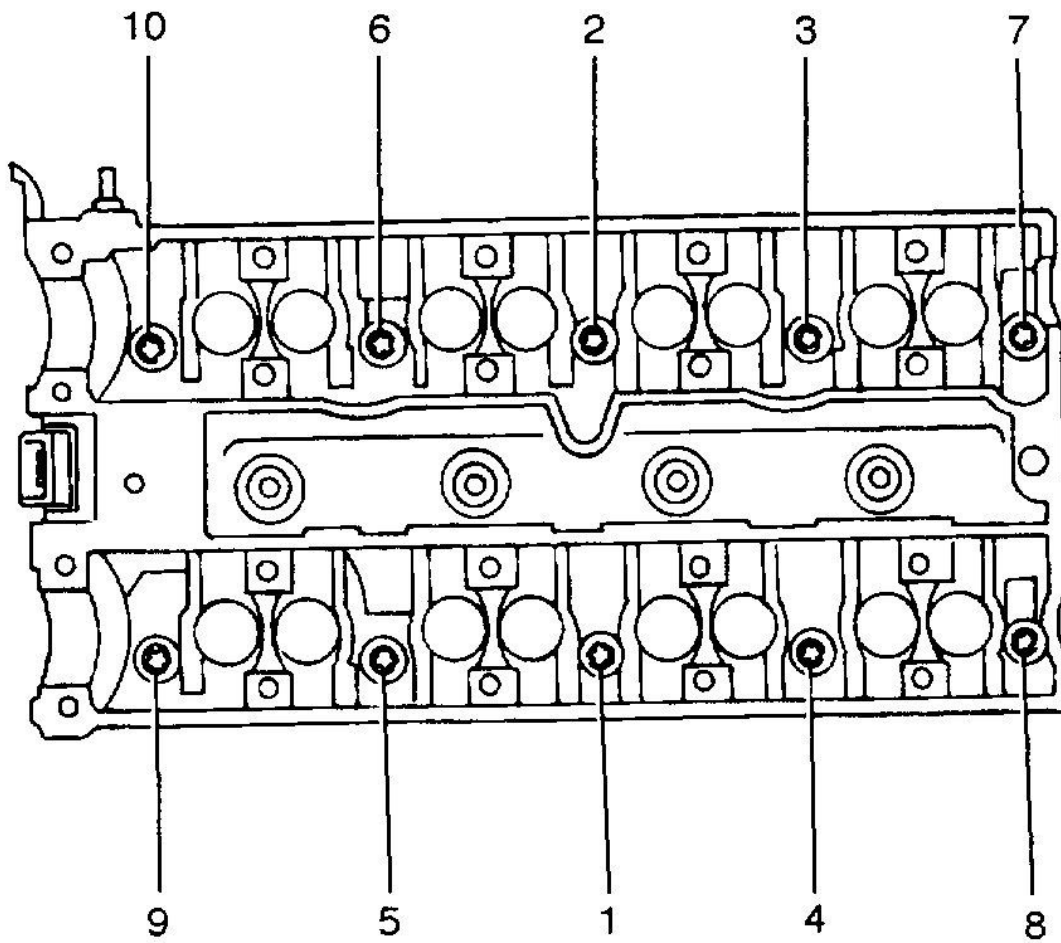


Tighten the [camshaft](#) cap bolts gradually and in the sequence shown for each camshaft cap.

<a href="#">Camshaft Bearing Bridge</a> and <a href="#">Oil Pan</a> Scraper Bolts .....	20 + 45° Nm (15 + 45° ft. lbs.)
Camshaft Bearing Cap Bolts .....	8 Nm (71 inch lbs.)



Cylinder Head Bolts ..... 25 Nm + 90° + 90° + 90° (18 ft. lbs. + 90° + 90° + 90°)

**NOTE:**

Tighten the cylinder head bolts gradually and in the sequence shown to 25 Nm (18 ft. lbs.) and turn the bolts another 3 turns of 90° using the angular torque gauge